

8. A method for molding a plastic cap, having a top wall and a depending skirt with a plurality of circumferentially spaced tabs projecting from the skirt, consisting of the steps of:

positioning one end of a core assembly in the cavity of a female mold;

charging the mold cavity with a plastic material;

axially displacing the blades having tab forming recesses therein relative to core from the female mold cavity to a predetermined position below the mold cavity and then rotating the cap relative to the core and blades to thereby position away from the blade recesses; and

stripping the finished cap from the core.

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